



**SYSTEM MODEL:    TW2018U-2T-6K**

*VARIABLE SPEED DUPLEX BOOSTER PUMP SYSTEM*

**SYSTEM MODEL: TW2018U-2T-6K**

The Booster Pump System features centrifugal pumps with variable frequency drives (VFDs) that maintain constant pressure despite demand fluctuations. Designed to fit through a 30-inch doorway, the system alternates the lead pump every 24 hours, keeping the remaining pump(s) on standby.

**Design Specifications:**

**System Flow Rate:** XXX GPM  
**Pump Flow Rate:** XX GPM  
**Incoming Pressure:** XX PSI  
**Pump Boost:** XX PSI  
**Set Pressure:** XX PSI  
**Power:** XXX-XXXV/X Phase  
**Circuits Required:** Two  
**Pump Hp (each):** .75 Hp  
**Total Hp:** 1.5 Hp

*\*See Page 9 for amp requirements (based on system power)*

**Technical Data:**

**Frame**

**Material:** Steel Strut Channel

**Dimensions:** 16" W x 60" H x 34" D

**Pumps**

**Model:** Walrus 2T-6K

**Material:** Cast Iron *(stainless steel optional adder)*

**Horsepower:** 3/4 HP

**Maximum Volume:** 15 GPM per pump

**Maximum Boost:** 80 PSI (184' TDH)

**Performance Curve:** Refer to page 3

**Manifolds**

**Material:** 2" Type L Copper

**Connection:** Plain End / Grooved *(both are provided)*

*\*Manifold direction is field reversible*

**Expansion Tank *(included)***

**Model:** PLT-12

**Capacity:** 4.5 Gallons

**Dimensions:** 11" x 14"

**VF Drives**

**Model:** Yaskawa iQPump Micro

**Rated:** NEMA 1

**Power Options**

200-240V/1Phase

200-240V/3Phase

360-480V/3Phase

**Fuse Amp Sizing**

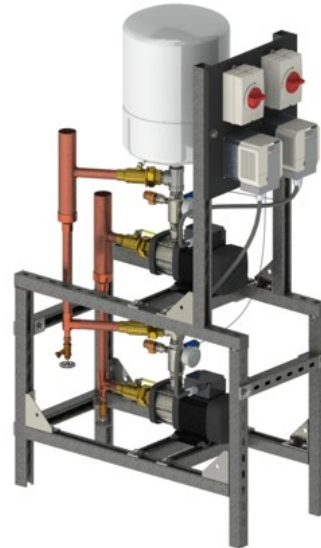
Refer to page 9

**Electrical Options**

**Single Point Connection** *(optional adder)*

**NEMA 4 VFD** *(optional adder)*

**STANDARD: TWO INDEPENDENT DISCONNECTS**

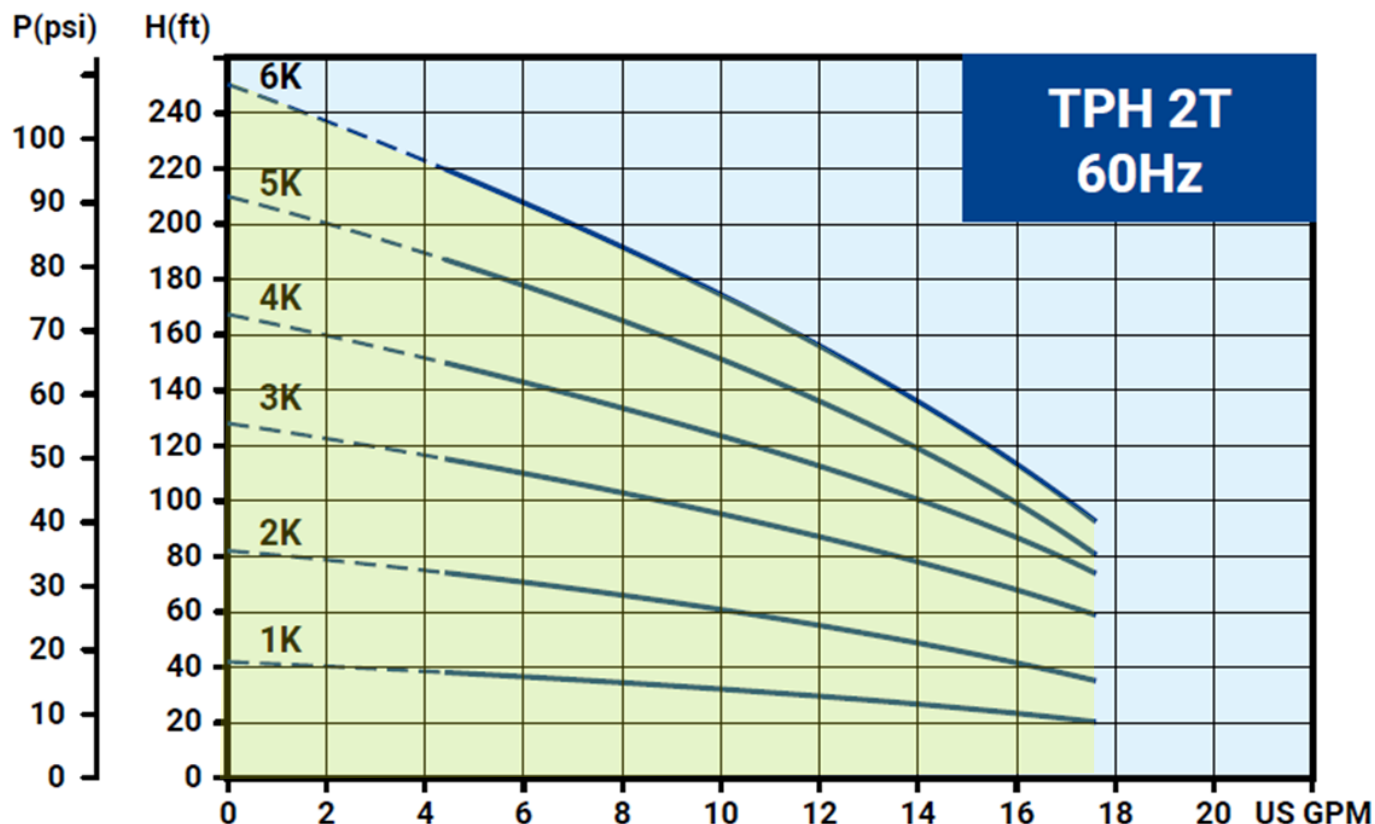


*All parts shown included.  
Actual system components may vary.  
Some assembly required.*

**OPTIONAL: SINGLE POINT POWER PANEL**



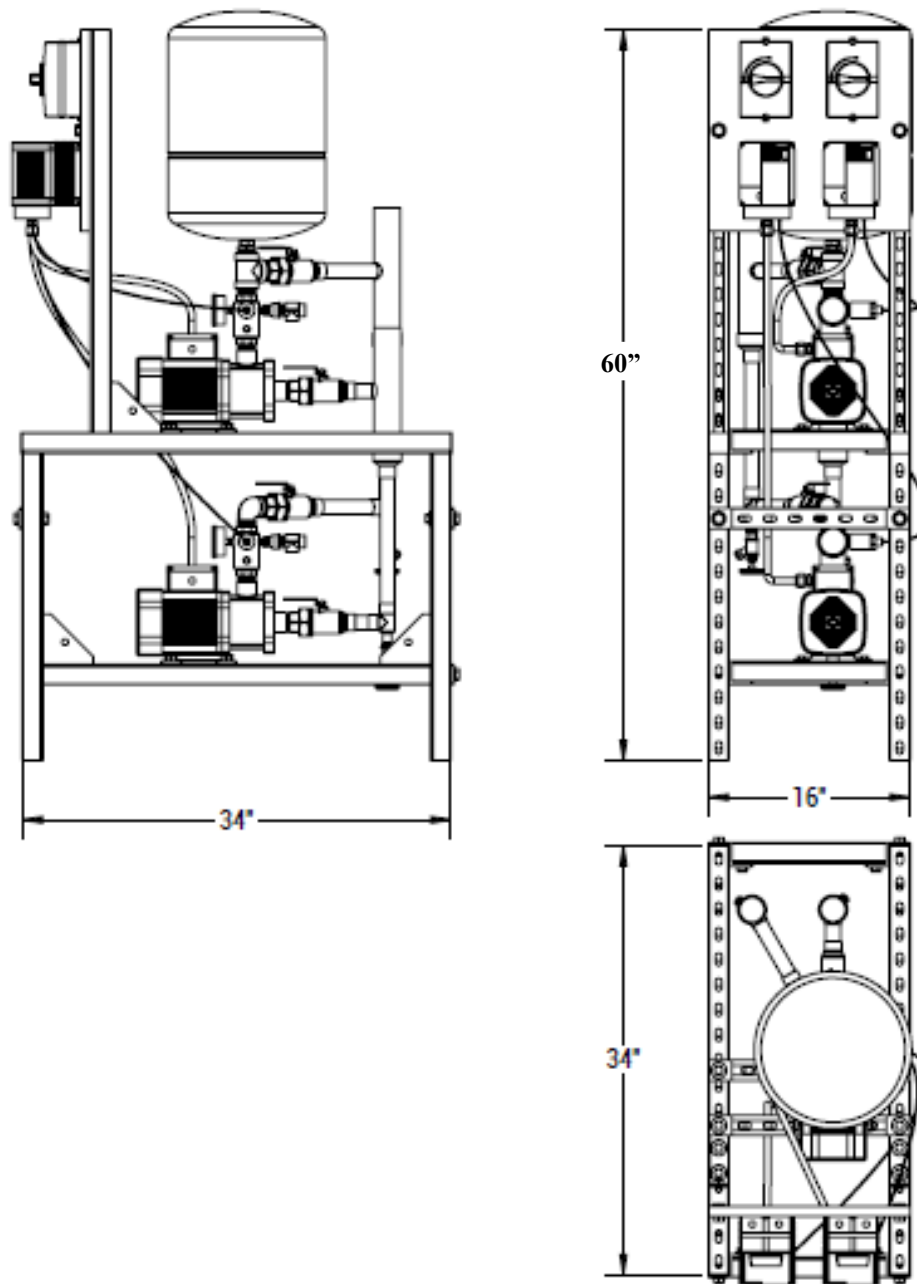
*Performance curve for each pump*



**Electrical data, 60Hz , 3500rpm**

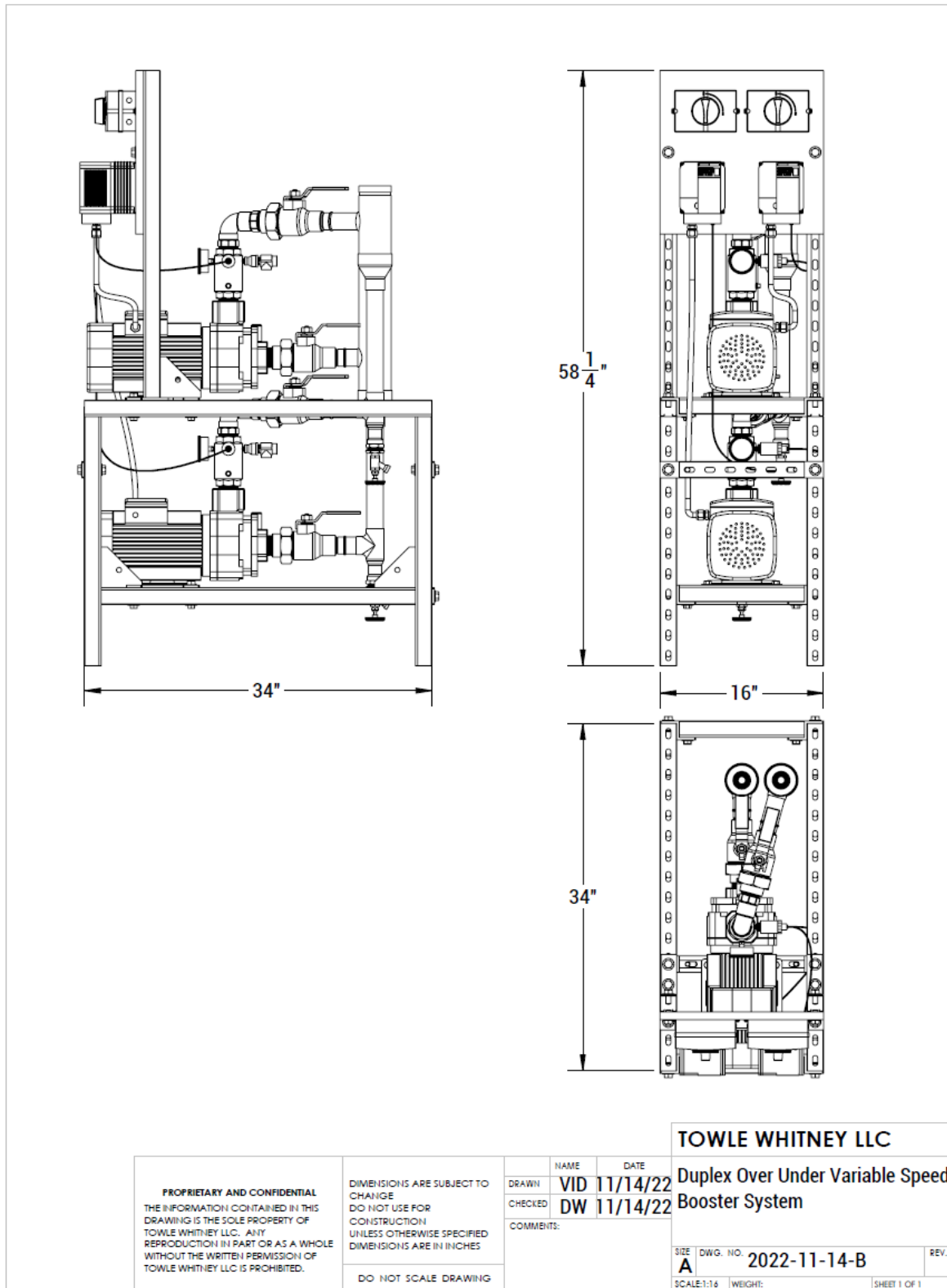
| Model     | Power (HP) | Phase ( Ø ) | S.F. | Voltage ( V ) | Current ( A ) | Net Weight (lbs) |
|-----------|------------|-------------|------|---------------|---------------|------------------|
| TPH 2T 1K | ½          | 1Ø          | 1.9  | 115 / 230     | 10.0 / 5.0    | 25.8             |
|           |            | 3Ø          | 1.9  | 230 / 460     | 3.1 / 1.6     |                  |
| TPH 2T 2K | ½          | 1Ø          | 1.9  | 115 / 230     | 10.0 / 5.0    | 26.0             |
|           |            | 3Ø          | 1.9  | 230 / 460     | 3.1 / 1.6     |                  |
| TPH 2T 3K | ½          | 1Ø          | 1.9  | 115 / 230     | 10.0 / 5.0    | 26.2             |
|           |            | 3Ø          | 1.9  | 230 / 460     | 3.1 / 1.6     |                  |
| TPH 2T 4K | ½          | 1Ø          | 1.9  | 115 / 230     | 10.0 / 5.0    | 26.5             |
|           |            | 3Ø          | 1.9  | 230 / 460     | 3.1 / 1.6     |                  |
| TPH 2T 5K | ¾          | 1Ø          | 1.9  | 115 / 230     | 14.8 / 7.4    | 29.8             |
|           |            | 3Ø          | 1.9  | 230 / 460     | 4.2 / 2.1     |                  |
| TPH 2T 6K | ¾          | 1Ø          | 1.9  | 115 / 230     | 14.8 / 7.4    | 30.0             |
|           |            | 3Ø          | 1.9  | 230 / 460     | 4.2 / 2.1     |                  |

## SYSTEM CONFIGURATION



|                                                                                                                                                                                                                                                      |                                                                                                                                 |                             |             |                                                    |                      |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------|-----------------------------|-------------|----------------------------------------------------|----------------------|
| <b>PROPRIETARY AND CONFIDENTIAL</b><br>THE INFORMATION CONTAINED IN THIS<br>DRAWING IS THE SOLE PROPERTY OF<br>TOWLE WHITNEY LLC. ANY<br>REPRODUCTION IN PART OR AS A WHOLE<br>WITHOUT THE WRITTEN PERMISSION OF<br>TOWLE WHITNEY LLC IS PROHIBITED. | DIMENSIONS ARE SUBJECT TO<br>CHANGE<br>DO NOT USE FOR<br>CONSTRUCTION<br>UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES | NAME                        | DATE        | Duplex Over Under Variable Speed<br>Booster System |                      |
|                                                                                                                                                                                                                                                      |                                                                                                                                 | DRAWN                       | VID 4/25/23 |                                                    |                      |
|                                                                                                                                                                                                                                                      |                                                                                                                                 | CHECKED                     | DW 4/25/23  |                                                    |                      |
|                                                                                                                                                                                                                                                      |                                                                                                                                 | COMMENTS:                   |             |                                                    |                      |
| DO NOT SCALE DRAWING                                                                                                                                                                                                                                 |                                                                                                                                 | SIZE: DWG. NO. 2023-04-25-B |             |                                                    | REV.                 |
|                                                                                                                                                                                                                                                      |                                                                                                                                 | SCALE: 1/4" = 1'-0"         |             |                                                    | WEIGHT: SHEET 1 OF 1 |

## SYSTEM DIMENSIONS



## GENERAL SPECIFICATIONS

### Assembled Units:

- All “wetted surfaces” shall be lead free (<.25% Pb) in conformance with the 1/4/14 federal law
- Shall include a separate and independent variable frequency drive (VFD) for each pump with a pressure transducer, pressure gauge, and relief valve. Piping and frame shall not interfere with access to the controls
- Each pump shall include isolation valves on both the suction and discharge piping
- Each pump shall have a separate and independent disconnect box (*unless otherwise specified*)
- Shall be mounted on a frame for ease of transport and installation

### Variable frequency drive:

- Will ALTERNATE the lead pump every 24 hours (field adjustable) of run time. The lag pump shall be in standby
- Shall have hands-off automatic (HOA) capability
- Rated to operate using specified power requirement. The drive efficiency shall be 98% or better
- Have UL approval with all factory installed options and preset values and/or last saved data values will remain available to the operator after power outage
- Shall have at least NEMA 1 rated conduit enclosure (*unless otherwise specified*)
- The program safeguard the pumps from damaging hydraulic conditions, including:
  - Motor overload, Pump overflow surges, Loss of prime due to incoming water supply interruption, Hunting
  - Overload protection through frequency/current optimization
  - Hydraulic protection by restricting pump operation beyond the published end-of-curve limits
- Shall have the ability to automatically restart after an over-current, over-voltage, under-voltage or loss of input signal
- Shall have an operator control panel [keypad] for customization of parameters
- Shall include a feature to upload/download parameters into an external device to be used with another drive or the same drive
- Shall have a removable non-volatile memory device
- Shall be capable of accepting individual analog inputs from transducer. All transducer inputs must be wired to the variable frequency drive for continuous scan and comparison function
- Ladder logic program shall utilize a proportional - integral - derivative control function
- Shall display the following values:
  - Pump running/standby, Pump speed in Hz, User adjustable parameters such as PID set points, Motor frequency, Motor current, Threshold set points for PID error, Min operating frequency, Troubleshooting and diagnostics of faults

### Transducer:

- The transducer shall be rated for required system pressure and shall be 4-20 mA analog
- Separate transducers shall be supplied for each variable frequency drive to ensure redundancy

### Centrifugal pump:

- Shall have a cast iron casing with 304 stainless steel impellers. (All Stainless Steel pumps are an available upgrade)
- Shall have a 316 stainless steel shaft sleeve. Mechanical seal shall be rated to withstand pressure of up to 142 PSI
- Motor shall be totally enclosed fan cooled (TEFC). and manufactured in compliance with CE, RoHS and CSA

### Pneumatic expansion tank:

- Pneumatic expansion tank shall be rated for use with potable water with an operating pressure of a maximum 80 PSI
- Pre-charged to a pressure below system operating pressure for system to run properly

### Manifolds, valves and fittings:

- Manifolds are designed for either right or left access
- Shall be sized appropriately to allow water velocity not exceeding 10 ft/sec, to minimize cavitation and turbulence
- Check valves shall be silent and spring-loaded

### Installation:

- Equipment shall be installed in accordance with applicable local building, electrical and plumbing codes
- Shall be installed indoors (unless otherwise specified) and protected from water spray

**COMPONENT COMPLIANCE**

**Lead-Free (Wetted) Components:**

Pumps: Cast Iron (SS available upgrade)  
Relief Valves: Stainless Steel  
Pressure Gauges: Lead Free Brass  
Transducers: Stainless Steel  
Check Valves: Stainless Steel  
Ball Valves: Lead Free Brass  
Manifolds: Type L Copper  
Fittings: Lead Free Brass or SS

\* All lead-free brass shall contain <.25% Pb

**Electrical**

|                 |                                                 |          |                                                                                   |    |      |
|-----------------|-------------------------------------------------|----------|-----------------------------------------------------------------------------------|----|------|
| Yaskawa VFD     | UL 508C Power Conversion<br>CSA 22.2 Industrial | Controls |  | CE | RoHS |
| Lovato Shut-off | NEMA4                                           |          |  | CE | RoHS |

**Pumps**

|                          |         |                                                                                     |    |      |
|--------------------------|---------|-------------------------------------------------------------------------------------|----|------|
| Grundfos CM(I) SS Series | NSF 61  |    | CE |      |
| Grundfos CR(I) SS Series | NSF 61  |    | CE |      |
| Goulds 125MS Series      | NSF 61  |   | CE |      |
| Goulds BF Series         | NSF 61  |  | CE |      |
| Walrus TPH Series        | NSF 372 |                                                                                     | CE | RoHS |

**Plumbing**

|                             |               |  |    |  |
|-----------------------------|---------------|--|----|--|
| Bluefin BVT200 Ball Valves  | NSF 61        |  |    |  |
| Webstone BVT200 Ball Valves | NSF 61        |  |    |  |
| Bonomi Check 1000012        | NSF 61        |  | CE |  |
| Flomatic VFD Check          | NSF 61        |  |    |  |
| Victaulic 607 "E" Coupling  | NSF 61        |  |    |  |
| Victaulic 660 Cap           | NSF 61        |  |    |  |
| Amtrol PL Tank              | NSF 61        |  |    |  |
| Watts PLT Tank              | NSF 61        |  |    |  |
| Manifolds / piping          | Type L Copper |  |    |  |
| Fittings                    | Copper        |  |    |  |
| Discharge Riser             | Copper        |  | CE |  |
| - Pressure Relief valve:    |               |  |    |  |
| - SS 4-20mA Transducer:     |               |  |    |  |
| - Pressure Gauges:          | CA AB1953     |  |    |  |

**Sealants**

|                            |        |
|----------------------------|--------|
| Rectorseal Nokorode Flux   | NSF 61 |
| Worthington SILVER Solder  | NSF 61 |
| LocTite 567 Thread Sealant | NSF 61 |
| Gasola Thread Sealant      | NSF 61 |

## VFD SPECIFICATIONS



**Warranty:** Provide VFD warranty, for one year from startup, not to exceed 18 months from the date of shipment. Warranty shall include parts, and labor allowance for repair hours.



### Performance Features (Drive)

- Ratings:
  - 1 to 5 HP at 200-240 VAC 1-Ph.
  - 1 to 25 HP (ND) at 200-240 VAC 3-Ph.
  - 1 to 25 HP (ND) at 380-480 VAC 3-Ph.
- Overload Capacity:
  - 120% for 60 sec. (Normal Duty)
- Control Methods: V/f Control, Open Loop Current Vector Control
- DC injection braking, ramp to stop
- Electronic reversing
- Adjustable accel/decel: 0.01 to 6000 seconds
- Controlled speed range:
  - 40:1<sup>(1)</sup> 100:1<sup>(2)</sup>
- Speed Regulation:
  - ± 0.5 to 1% with slip compensation<sup>(1)</sup>
  - ± 0.2%<sup>(2)</sup>
- Displacement power factor: 0.98
- Output frequency: 0 to 400 Hz
- Frequency resolution:
  - 0.01 Hz with digital reference
  - 0.06 / 60 Hz with analog reference
- Frequency accuracy:
  - 0.01% with digital command
  - 0.5% with analog command
- Volts / hertz ratio: infinitely adjustable pattern
- DC Injection braking: adjustable amplitude, duration, current limited
- Torque boost: full range, auto
- Power loss ride-thru: 0.5 sec.
- Speed search
- Auto restart
- 3 Critical frequency rejection settings
- Slip Compensation
- Energy Savings Function
- Enhanced PID with loss of feedback function

<sup>(1)</sup> V/f Mode

<sup>(2)</sup> Open Loop Current Vector Mode

### Design Features (Drive)

- Dual microprocessor logic
- Digital keypad operator, 5 digits
- LED status display
- Remote Mount Keypad Capability
- RJ-45 Style Digital Operator Connector
- 7 multifunction digital inputs
- 3 multifunction digital outputs
- Hardwire baseblock (EN954-1 Cat. 3)
- Programmable form C output contact for customer use: 1A at 250 VAC or 30 VDC
- 24 VDC control logic compatible with sourcing or sinking outputs (PNP or NPN)
- Carrier frequency: 15 kHz max; swing PWM
- 2 Remote speed references:
  - 0-10 VDC (20 kohms) or isolated 4-20 mA (250 ohms)
- Signal follower: bias and gain
- 2 programmable open collector outputs
- Analog monitor output:
  - 0-10 VDC proportional to output frequency or output current
- Approx. 400 parameters and monitors
- Digital pulse train input (33 kHz max.)
- Cooling fan controlled by drive run/stop
- RS-422/485 Modbus 115 kbps
- UL recognized electronic overload
- MTBF: 28 years
- NEMA 1 enclosure
- Side-by-Side mounting
- Maintenance monitors

### Protective Features (Drive)

- Current limit, stall prevention during accel, decel, and run
- Motor and drive overload
- Over voltage prevention function
- Instantaneous over current
- Short circuit
- Under voltage
- Heatsink overheat
- Ground fault protection
- Over/under torque
- Short circuit current rating: 30kA rms sym.

### Pump Control Features

- Operator keypad with intuitive pump language
- Hand-Off-Auto
- Programmable pump process set point
- Pump start level and start time
- Sleep protection
- Simplex, duplex and triplex control
- Automatic system restart
- No flow detection
- Low and high feedback set points
- Pre-charge low level control
- Thrust bearing control
- Automatic system stabilization
- Motor condensation pre-heat function

### Pump Protective Features

- Dry well
- Air in system
- Blocked impeller
- Pump over cycling
- No flow protection
- Loss of prime
- Transducer loss
- Over torque

### Pump Alarms and Messages

- Low feedback
- High feedback
- Low level
- Low water
- Pump over cycling
- No flow detection
- Loss of prime
- Pump fault
- Motor thermostat
- Pre-charge mode
- Thrust bearing active
- Start mode active
- Sleep mode active

### ■ Factory Recommended Branch Circuit Protection for UL Compliance

Yaskawa recommends installing one of the following types of branch circuit protection to maintain compliance with UL508C. Semiconductor protective type fuses are preferred.

Branch circuit protection shall be provided by any of the following according to [Table D.10](#).

- Non-time Delay Class J, T, or CC fuses.
- Time Delay Class J, T, CC, or RK5 fuses.
- Semiconductor fuses.
- Molded Case Circuit Breakers (MCCB).

**Table D.15 Factory Recommended Drive Branch Circuit Protection**

| Drive Model                     | Non-time Delay Fuse Rating (A)<br><a href="#">↗</a> | Time Delay Fuses                                       |                                                | Bussmann Semiconductor Fuse Part Number (Fuse Ampere)<br><a href="#">↗</a> | MCCB <a href="#">↗</a> |                                             |
|---------------------------------|-----------------------------------------------------|--------------------------------------------------------|------------------------------------------------|----------------------------------------------------------------------------|------------------------|---------------------------------------------|
|                                 |                                                     | Class J, T, or CC Fuse Rating (A)<br><a href="#">↗</a> | Class RK5 Fuse Rating (A)<br><a href="#">↗</a> |                                                                            | Rating (A)             | Minimum Enclosure Volume (in <sup>3</sup> ) |
| 200 V Class Single-Phase Drives |                                                     |                                                        |                                                |                                                                            |                        |                                             |
| BV0006                          | 40                                                  | 20                                                     | 30                                             | FWH-80B (80)                                                               | 30                     | 1152                                        |
| BV0010                          | 40                                                  | 35                                                     | 45                                             | FWH-100B (100)                                                             | 50                     | 1152                                        |
| BV0012                          | 50                                                  | 40                                                     | 50                                             | FWH-125B (125)                                                             | 60                     | 1152                                        |
| BV0018                          | 80                                                  | 60                                                     | 70                                             | FWH-175B (175)                                                             | 80                     | 1152                                        |
| 200 V Class Three-Phase Drives  |                                                     |                                                        |                                                |                                                                            |                        |                                             |
| 2V0006                          | 20                                                  | 10                                                     | 15                                             | FWH-25A14F (25)                                                            | 15                     | 1152                                        |
| 2V0010                          | 25                                                  | 15                                                     | 20                                             | FWH-70B (70)                                                               | 25                     | 1152                                        |
| 2V0012                          | 25                                                  | 20                                                     | 30                                             | FWH-70B (70)                                                               | 30                     | 1152                                        |
| 2V0020                          | 40                                                  | 40                                                     | 50                                             | FWH-90B (90)                                                               | 60                     | 1152                                        |
| 2V0030                          | –                                                   | 60                                                     | 80                                             | FWH-100B (100)                                                             | 90                     | 1152                                        |
| 2V0040                          | –                                                   | 90                                                     | 110                                            | FWH-200B (200)                                                             | 125                    | 1152                                        |
| 2V0056                          | –                                                   | 110                                                    | 150                                            | FWH-200B (200)                                                             | 150                    | 2560                                        |
| 2V0069                          | –                                                   | 125                                                    | 175                                            | FWH-200B (200)                                                             | 200                    | 2560                                        |
| 400 V Class Three-Phase Drives  |                                                     |                                                        |                                                |                                                                            |                        |                                             |
| 4V0002                          | 6                                                   | 3.5                                                    | 3                                              | FWH-40B (40)                                                               | 15                     | 1152                                        |
| 4V0004                          | 15 <a href="#">↗</a>                                | 7                                                      | 8                                              | FWH-50B (50)                                                               | 15                     | 1152                                        |
| 4V0005                          | 20 <a href="#">↗</a>                                | 10                                                     | 10                                             | FWH-70B (70)                                                               | 15                     | 1152                                        |
| 4V0007                          | 25 <a href="#">↗</a>                                | 12                                                     | 15                                             | FWH-70B (70)                                                               | 20                     | 1152                                        |
| 4V0009                          | 25                                                  | 15                                                     | 20                                             | FWH-90B (90)                                                               | 20                     | 1152                                        |
| 4V0011                          | 30                                                  | 20                                                     | 30                                             | FWH-90B (90)                                                               | 35                     | 1152                                        |
| 4V0018                          | –                                                   | 35                                                     | 45                                             | FWH-80B (80)                                                               | 50                     | 1152                                        |
| 4V0023                          | –                                                   | 40                                                     | 50                                             | FWH-100B (100)                                                             | 60                     | 1152                                        |
| 4V0031                          | –                                                   | 60                                                     | 80                                             | FWH-125B (125)                                                             | 90                     | 1152                                        |
| 4V0038                          | –                                                   | 70                                                     | 90                                             | FWH-200B (200)                                                             | 110                    | 1152                                        |

<1> Maximum 300% of drive input current rating for any Class J, T, or CC fuse except for models 4V0004, 4V0005, and 4V0007.

<2> Maximum 175% of drive input current rating for any Class J, T, or CC fuse.

<3> Maximum 225% of drive input current rating for any Class RK5 fuse.

<4> When using semiconductor fuses, Bussmann FWH are required for UL compliance.

<5> Maximum MCCB Rating is 15 A or 200% of drive input current rating, whichever is larger. MCCB voltage rating must be 600 Vac or greater. Additionally, when using MCCBs for protection, the drive must be installed in a ventilated enclosure with minimum volume according the "Minimum Enclosure Volume" column.

<6> Model 4V0004 requires Mersen (Ferraz) part number A6T15 for compliance.

<7> Model 4V0005 requires Mersen (Ferraz) part number A6T20 for compliance.

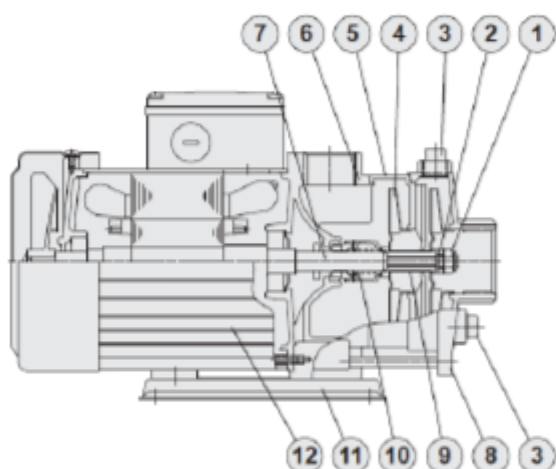
<8> Model 4V0007 requires Mersen (Ferraz) part number A6T25 for compliance.

# MULTISTAGE CENTRIFUGAL PUMP

**WALRUS**

**MULTISTAGE CENTRIFUGAL PUMP**

## TPH2T/4T/8T/12T



### *Motors:*

- The pump is coupled with (TEFC) Totally Enclosed Fan Cooled, squirrel-cage motor.
- Nominal speed: 3500 rpm at 60Hz
- Protection class: IP54
- Insulation class: F

### *Pumps:*

- Horizontal multi-stage centrifugal pump
- Non self-priming
- close coupled design
- Impellers mounted on extended motor shaft.

### *Materials*

| No. | Part name            | Material                |          |          |
|-----|----------------------|-------------------------|----------|----------|
|     |                      | Standard                | S series | N series |
| 1   | Lock Nut             | SUS 316                 | SUS 316  | SUS 316  |
| 2   | Sleeve(Shaft End)    | SUS 304                 | SUS 304  | SUS 316  |
| 3   | Water Plug           | FC 20                   | SUS 304  | SUS 316  |
| 4   | Impeller             | SUS 304                 | SUS 304  | SUS 316  |
| 5   | Intermediate Chamber | SUS 304                 | SUS 304  | SUS 316  |
| 6   | Pump Casing          | FC 20                   | SUS 304  | SUS 316  |
| 7   | Shaft                | SUS 304                 | SUS 304  | SUS 316  |
| 8   | Suction Chamber      | FC 20                   | SUS 304  | SUS 316  |
| 9   | Sleeve               | SUS 304                 | SUS 304  | SUS 316  |
| 10  | Mechanical Seal      | Tungsten carbide + HNBR |          |          |
| 11  | Mounted Base         | Coating Steel           |          | SUS 316  |
| 12  | Motor Shell          | Aluminum alloy          |          |          |

SUS 304 may be replaced by SUS316 depended on stock availability.

### *Operating Limits:*

- Ambient temperature: Max. 104°F (40°C )
- Liquid temperature range: 32°F (0°C) to 194°F (90°C)
- Operating pressure: Max. 142 psi
- Inlet pressure: Max 85 psi

### *Suitable Liquids:*

- Clean or other non-corrosive liquids



# Models: PLT-5, PLT-12, PLT-20

| Air Side<br>Pre-pressure<br>(psi) (bar) | Water Side Volume at 150psi<br>(10.3 bar) (gallons) |        |        |
|-----------------------------------------|-----------------------------------------------------|--------|--------|
|                                         | PLT-5                                               | PLT-12 | PLT-20 |
| 20 (1.4)                                | 1.48                                                | 3.42   | 7.102  |
| 40 (2.8)                                | 1.26                                                | 2.88   | 5.882  |
| 60 (4.1)                                | 1.0                                                 | 2.49   | 4.705  |
| 80 (5.5)                                | .80                                                 | 1.85   | 4.009  |

| Description            | PLT-5<br>Order No.<br>0067370 | PLT-12<br>Order No.<br>0067371 | PLT-20<br>Order No.<br>0067372 |
|------------------------|-------------------------------|--------------------------------|--------------------------------|
| Max. Pressure - psi    | 150                           | 150                            | 150                            |
| Max. Temp. - °F        | 200                           | 200                            | 200                            |
| Tank Volume - gal.     | 2.1                           | 4.5                            | 8.5                            |
| Tank Acceptance - gal. | 1.26                          | 2.8                            | 3.4                            |
| Air Pre-charge - psi   | 20                            | 20                             | 20                             |
| Connections Size - in. | ¾ male                        | ¾ male                         | ¾ male                         |
| Diameter - in.         | 8                             | 10.5                           | 12½                            |
| Length - in.           | 11                            | 13.5                           | 19¾                            |
| Weight - lbs.          | 5.5                           | 10                             | 15                             |



Certified to ANSI/NSF 61  
(73°F/23°C)



Listed by IAPMO

## CALIFORNIA PROPOSITION 65 WARNING

**WARNING:** This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. (California law requires this warning to be given to customers in the State of California.)

For more information: [www.watts.com/prop65](http://www.watts.com/prop65)

**Disclaimer:** The manufacturer of this tank does not accept any liability or other responsibility for personal injury or property damage resulting from improper use, installation or operation of this tank or the system of which it is a part.

**Notice:** The expansion tank, piping and your connections may in time leak. Select a location to install the expansion tank where a water leak will not damage the surrounding area. The manufacturer is not responsible for any water damage in connection with this expansion tank.

**Limited Warranty:** Watts Regulator Co. (the "Company") warrants each product to be free from defects in material and workmanship under normal usage for a period of one year from the date of original shipment. In the event of such defects within the warranty period, the Company will, at its option, replace or recondition the product without charge.

**THE WARRANTY SET FORTH HEREIN IS GIVEN EXPRESSLY AND IS THE ONLY WARRANTY GIVEN BY THE COMPANY WITH RESPECT TO THE PRODUCT. THE COMPANY MAKES NO OTHER WARRANTIES, EXPRESS OR IMPLIED. THE COMPANY HEREBY SPECIFICALLY DISCLAIMS ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.**

The remedy described in the first paragraph of this warranty shall constitute the sole and exclusive remedy for breach of warranty, and the Company shall not be responsible for any incidental, special or consequential damages, including without limitation, lost profits or the cost of repairing or replacing other property which is damaged if this product does not work properly, other costs resulting from labor charges, delays, vandalism, negligence, fouling caused by foreign material, damage from adverse water conditions, chemical, or any other circumstances over which the Company has no control. This warranty shall be invalidated by any abuse, misuse, misapplication, improper installation or improper maintenance or alteration of the product.

Some States do not allow limitations on how long an implied warranty lasts, and some States do not allow the exclusion or limitation of incidental or consequential damages. Therefore the above limitations may not apply to you. This Limited Warranty gives you specific legal rights, and you may have other rights that vary from State to State. You should consult applicable state laws to determine your rights. SO FAR AS IS CONSISTENT WITH APPLICABLE STATE LAW, ANY IMPLIED WARRANTIES THAT MAY NOT BE DISCLAIMED, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO ONE YEAR FROM THE DATE OF ORIGINAL SHIPMENT.



21 Londonderry Turnpike, Hooksett, NH 03106

Tel: 603-626-7371/1-800-807-9827 Fax: 603-626-7372

[www.towle-whitney.com](http://www.towle-whitney.com) [info@towle-whitney.com](mailto:info@towle-whitney.com)



## **Booster Pump Systems**

### **Three Year Limited Warranty**

This warranty applies to booster pump systems built by Towle Whitney LLC, and shall:

- Exist 36 months from the date of shipment.
- Be in effect only after installation photographs are received by Towle Whitney LLC.

Towle Whitney LLC liability under this warranty shall be limited to the repair or replacement of any part or parts found to be defective (material or workmanship) within the warranty period. Towle Whitney LLC shall determine whether the part needs to be returned, or field scrapped. The warranty excludes:

- Any water damage or consequential damage.
- Transducers & Pump Seals.
- Debris in water causing damage to pump internal parts.
- Systems not installed in accordance with Installation and Maintenance Instructions.
- Labor, transportation, and related costs incurred by the customer.
- Misuse, negligence, inappropriate chemicals or additives in water.
- Inadequate protection from freezing.
- Lightning, high voltage spikes, accidents, floods, or acts of God.
- Re-Installation costs of repaired or replacement equipment.
- Re-Imbursement for the loss caused by interruption of service.
- Adjusting drive parameters without consulting Towle Whitney.

This warranty applies to all states and territories of the United States and Canada only. There are no express or implied warranties, including merchantability or fitness for a particular purpose, which extend beyond those warranties described or referred to above.

Some jurisdictions do not allow the exclusion or limitation of incidental or consequential damages and some jurisdictions do not allow limit actions on how long implied warranties may last. Therefore, the above limitations or exclusions may not apply. This warranty gives you specific legal rights and you may also have other rights which vary from jurisdiction to jurisdiction.